



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

648.4711

Job Sheet 209994



Part No: 648.4711

Job Qty: 1 pcs

Part Name: SWA25A Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/21/20

Job Tracking No:

Due Date: 6/2/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG O&OPM-SWA25A Rev.2 (648.4711) IPP REV:A 19.07.08 New issue DD Verify JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	6/2/20	6/2/20	0.00	0.25	Small Fab - 1		DAS 80 MAY 21 2020 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5 ✓		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
120	QC 4	1 pcs	6/2/20	6/2/20	0.00	0.00	QC 4 - 28		68-6 69 SVO
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		
							QC 4 - 84		
							QC 4 - 80		
							QC 4 - 85		
130	Packaging 3-1 - Stock - B4B	1 pcs	6/2/20	6/2/20	0.00	0.00	Packaging 3 - 1 - B4B		68-6 69 DAS
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		

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					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	DAS
131	DC - 1 - B4B	1 pcs	6/2/20	0.00 0.00	DC - 1 - B4B	21
					DC - 2 - B4B	9-88 MAY 2 2 2020
140	QC 21 - FG	1 pcs	6/2/20	0.00 0.00	QC 21 - FG - 21	DAS
					QC 21 - FG - 70	21
					QC 21 - FG - 9	9-88 MAY 2 2 2020

Part Op 110 - (Small Fab) Pick bag and tag.

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - (Identify as per dwg & Stock Location: _____)

131 - Document Control) Supply owner's & overhaul procedures manual

140 - (QC21- Final Inspection - Work Order Release)

015976

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/2	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5253108 ✓
188-FPSS-1032-3/8	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5037669 ✓
188-FPSS-1032-5/8	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5037083 ✓
188-FSCS-1032-5/8	Flat socket cap Screw	4 Ea (4 ea)	110-Small Fab - 1	5241379 ✓
600.1319	Up Decal	1 pcs (1 ea)	110-Small Fab - 1	5273246 ✓
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge replace w/ 01004-08-047	1 ft (1 ea)	110-Small Fab - 1	5196433 ✓
SWA10A-1100	Upper DU Bearing	1 pcs (1 ea)	110-Small Fab - 1	5228032 ✓
SWA10A-1200	Lower DU Bearing	1 Ea (1 ea)	110-Small Fab - 1	5082409 ✓
SWA10A-1300	Roller Thrust Bearing	1 Ea (1 ea)	110-Small Fab - 1	5077642 ✓
SWA10A-1400	Circlip	1 Ea (1 ea)	110-Small Fab - 1	5196382 ✓
SWA10A-400	Thrust Washer	1 pcs (1 ea)	110-Small Fab - 1	5225357 ✓
SWA6A-1900	1/4" Female Spade Connector	12 Ea (12 ea)	110-Small Fab - 1	5262476 ✓
SWA6A-2000	1/8" Female Spade Connector	4 Ea (4 ea)	110-Small Fab - 1	5097727 ✓

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/2	1	59	0
	188-FPSS-1032-3/8	1	67	0
	188-FPSS-1032-5/8	1	279	0
	188-FSCS-1032-5/8	4	137	0
	600.1319	1	184	0
	EL314-SJTOW	1	0	0
	SWA10A-1100	1	37	0
	SWA10A-1200	1	8	0
	SWA10A-1300	1	7	0
	SWA10A-1400	1	12	0
	SWA10A-400	1	31	0
	SWA6A-1900	12	76	0
	SWA6A-2000	4	386	0
Part Specifications				
Specifications could not be found.				

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Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: _____		DISPOSITION		DEPARTMENT/PROCESS		MRB (QSI042)	
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	
Date: _____		Sequence #: _____		QTY Affected: _____			
Description Work Order Deviation		Disposition				Completed By	
						Lead hand / Supervisor	
						QC / QA Coordinator	
Root Cause		FAULT CATEGORY					
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	
Other/Details:						Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	